

# Extension of an Anti-windup Scheme for Systems with Time Delay and Integral Action

Dilan Öztürk and Hitay Özbay

*Department of Electrical and Electronics Engineering, Bilkent University, 06800 Ankara, Turkey  
(e-mail: dilan@ee.bilkent.edu.tr, hitay@bilkent.edu.tr)*

---

## Abstract:

This study extends a recent anti-windup scheme by using Smith predictor based controller approach and by redesigning the transfer functions within the anti-windup structure. We present simulation studies for a system including time delay and integrator to illustrate that our extended structure successfully accomplish accurate tracking under the saturation nonlinearity.

*Keywords:* Anti-windup, saturation, time delay systems, Smith predictor-based controller, periodic sinusoidal tracking

---

## 1. INTRODUCTION

The presence of actuator saturation frequently causes performance degradations or even instability and this phenomenon is called as *windup* see e.g. Kapila and Grigoriadis (2002) and Tarbouriech et al. (2011). Rich variety of anti-windup control mechanisms have been developed to deal with actuator saturation since the 1950's (Barbu et al., 2000; Lozier, 1956). Anti-windup architecture mainly focuses on the tracking error when controller operates at the actuator limits. One of the primary advantages of anti-windup scheme is that it helps to recover from saturation quickly.

The actuator saturation is ignored at first to design the stabilizing anti-windup controller. In other words, by eliminating the saturation, controller is designed in the linear phase and then the adverse effect of the saturation on system performance is reduced via anti-windup compensation. There have been highly promising anti-windup techniques depending on the performance requirements and system nonlinearities, see e.g. Kothare et al. (1994) for a review of early techniques.

Many existing anti-windup methods exclusively focus on eliminating the effect of saturation for the stable performance of control systems without considering specific tracking challenges (Galeani et al., 2006; Borisov et al., 2016). In this regard, internal model principle approach for the anti-windup compensator design is a significant technique for tracking and rejecting problems of the reference signal (Song et al., 2015). This approach is mainly based on a controller design to provide closed loop stability and to regulate the tracking error when specific system parameters are perturbed (Francis and Wonham, 1976). In contrast, there also exist internal model based solutions for the saturation control without aiming high performance tracking (Weston and Postlethwaite, 2000; Sornmo et al., 2013; Gayadeen and Duncan, 2016).

Another general approach to the anti-windup strategy is the conditioning technique which considers the controversy between actual input of a process and desired output of the controller under the actuator saturation (Hanus et al., 1987). Early applications of this technique have been introduced by Hanus et al. (1987) and Doyle et al. (1987). The improved version of conditioning scheme was also presented in Turner and Postlethwaite (2004) by proposing a low order anti-windup compensator and further developed by Turner et al. (2007) considering the robustness issue. An innovative anti-windup conditioning method for the time delay plants and controllers involving delayers in their structure is analyzed in Zítek et al. (2014). This technique is developed on internal model control loop with the delay operation by tuning the anti-windup scheme parameters and optimized on the basis of absolute error integral criterion (Zítek et al., 2014).

Recently, a unified anti-windup strategy to handle the input constraints such as magnitude or rate saturation for the dead-time plants has been developed and presented in Flesch et al. (2017). An anti-windup block proposed in this study does not address the time delay problem, instead Filtered Smith Predictor is used as a dead-time compensator. The proposed strategy is capable of updating the actual control action to prevent any violation due to input constraints for the time delay plants (Flesch et al., 2017).

Different than these approaches, anti-windup mechanism developed in Liu et al. (2016) includes saturation compensation blocks, internal model units as well as robust anti-windup compensator design and proven work well for finite dimensional plants. Compared to classical and more widely used anti-windup mechanisms, the one proposed in Liu et al. (2016) achieves better tracking of sinusoidal reference inputs, while taking robustness considerations in mind, see a recent application paper, Liu et al. (2018), for these claims. In this study, we extend their design to plants with time delay and integral action (i.e. unstable pole at



where  $\tilde{\theta}_1(s)$  is determined as

$$\tilde{\theta}_1(s) = \frac{\gamma}{(1 + \alpha s)(1 + \beta s)} \quad (8)$$

for  $\alpha > 0$ ,  $\beta > 0$  and  $\gamma$  is to be determined from the following.

Achieving robust stability and tracking the sinusoidal reference signal with the proper choices of  $(\theta_1, \theta_2)$  are the main subjects in the design which can be described as

$$f(\gamma) = \left\| W_a(s)(1 + \tilde{\theta}_1(s)) \right\|_{\infty} \quad (9)$$

where  $W_a(s)$  represents the additive plant uncertainty bound. Liu et al. (2016) propose to minimize  $f(\gamma)$  by choosing the optimal values of  $\alpha$ ,  $\beta$  and  $\gamma$ .

### 3. EXTENDED ANTI-WINDUP COMPENSATOR VIA SMITH PREDICTOR-BASED CONTROLLER DESIGN

The goal in this section is to extend the above design to systems with time delay and integrator action.

#### 3.1 Smith Predictor-Based Controller

The main advantage of the Smith predictor-based design for the dead-time systems is that time delay is effectively taken outside the characteristic equation of the closed loop system and also every stabilizing controller can be expressed in terms of a predictor structure (Mirkin and Raskin, 2003).

Consider a plant transfer functions in the form

$$P(s) = \frac{K}{s} R_0(s) e^{-T_d s} \quad (10)$$

where  $K$  is the gain of the nominal plant,  $T_d > 0$  is the time delay in the system and  $R_0(s)$  represents the minimum phase transfer function which has the form

$$R_0(s) = \prod_{k=1}^n \frac{(s^2/\tilde{\omega}_k^2) + 2\tilde{\zeta}_k(s/\tilde{\omega}_k) + 1}{(s^2/\omega_k^2) + 2\zeta_k(s/\omega_k) + 1}$$

where  $0 < \tilde{\omega}_k < \omega_k$  are the resonant and anti-resonant frequencies, and  $\tilde{\zeta}_k, \zeta_k$  are the damping factors which take values between 0 and 1.

Proposed Smith predictor-based model controller structure is illustrated in Fig. 3-A as well as the controller itself is given in Fig. 3-B. Using the structure in Fig. 3-B, the Smith predictor-based controller can be defined as

$$C_1(s) = \frac{\hat{R}_0(s)^{-1}}{K} \left( \frac{C_0(s)}{1 + C_0(s) \frac{1 - e^{-\tilde{T}_d s}}{s}} \right) \quad (11)$$

where  $\hat{R}_0(s)^{-1}$  includes the estimated values of the parameters  $\omega_i, \zeta_i, \tilde{\omega}_i, \tilde{\zeta}_i$  for  $i = 0, 1, \dots, n$  whereas  $R_0(s)$  consists of the real values of these parameters. We define  $C_0(s)$  as the free part of the controller which is designed based on delay free part of the plant. In the stability analysis of the closed loop feedback system, typically  $H(s)$  is chosen as 1 since it does not contribute to the system stability.

In the design of Smith predictor controller, we consider that the system successfully follows ramp and sinusoidal reference input  $r(t)$ , since our aim is to achieve perfect steady-state tracking. In order to satisfy this,  $C_1(s)$  must have poles at  $s = 0$  and at the periodic signal frequencies  $s = \pm j\omega_d$ .

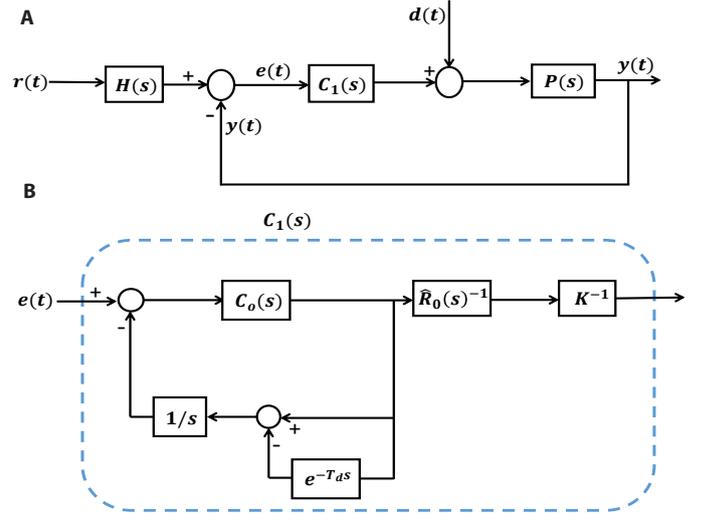


Fig. 3. (A) Feedback system, (B) Smith predictor-based controller

- i. Steady-state tracking of a ramp  $r(t)$ :

$$\lim_{s \rightarrow 0} C_1(s) = \infty$$

which gives

$$1 + C_0(0)\hat{T}_d = 0 \implies C_0(0) = -\frac{1}{\hat{T}_d}. \quad (12)$$

- ii. Steady-state tracking of a sinusoidal  $r(t)$ :

$$\lim_{s \rightarrow j\omega_d} C_1(s) = \infty$$

which is equivalent to

$$C_0(j\omega_d) = -\frac{j\omega_d}{1 - e^{-\hat{T}_d j\omega_d}}. \quad (13)$$

This is true if estimated parameters are exact correct parameters:  $K = \hat{K}$ ,  $T_d = \hat{T}_d$ . The characteristic equation of the closed loop system illustrated in Fig. 3 is computed using the definitions of plant and controller given in (10) and (11). The characteristic equation  $1 + C_1(s)P(s) = 0$  is equivalent to

$$1 + \frac{1}{s}C_0(s) = 0 \quad (14)$$

which means  $C_0(s)$  must be designed to stabilize the integrator.

In summary,  $C_0(s)$  must stabilize the non-delayed plant  $1/s$  and satisfy conditions (12) and (13). An appropriate controller can be found from the classical controller parameterization, see e.g. Taşdelen and Özbay (2013), where a robustness analysis is given for the parameter mismatch. Our objective is to use this controller structure to extend the anti-windup compensator design of Liu et al. (2016). At this point we should note that even in the case  $R_0$  is bi-proper, the plant (10) is strictly proper, therefore, using a proper controller leads to a retarded delay system.

#### 3.2 Extension of the Anti-Windup Structure

We present a novel anti-windup compensator combined with Smith predictor-based controller design for the dead-time systems. The general idea behind this extension is to develop a relationship between these two different

approaches in order to redesign the proposed anti-windup structure described in Section 2.

The known parameters in the design are the plant transfer function  $P(s)$ , additive uncertainty bound  $W_a(s)$ , saturation limits of the actuator and desired sinusoidal reference  $r(t)$ . Based on these parameters, we mainly focus on the redesign of internal model unit  $F(s)$ , robust stabilizer  $K(s)$ , augmented system transfer function  $G_A(s)$  and anti-windup compensators  $\theta_1(s)$  and  $\theta_2(s)$  given in Fig. 2 via Smith predictor-based design.

The relationship is established by analyzing closed loop transfer functions of these two approaches. The transfer function  $T(s)$  for the Smith predictor design is divided into two parts by applying inner-outer factorization. As stated above, the controller to be designed must have poles at  $s = 0$  and  $s = \pm j\omega_d$  where  $\omega_d$  is the frequency of the reference signal. With the same strategy, anti-windup controller must also have poles at these desired locations. By using this idea, controller in Fig. 1 is rewritten to eliminate the exogenous term by incorporating the integrator to the controller structure. To include the other roots ( $s = \pm j\omega_d$ ), remaining part of the controller is formulated as a function, which to resemble the outer part of  $T(s)$ .

The detailed calculations for the new definitions of these transfer functions are provided in Öztürk (2017), here we mainly describe the final forms. Internal model unit is redefined as

$$F(s) = \frac{1}{s} W_{aw}(s) e^{-T_d s}. \quad (15)$$

$W_{aw}(s)$  is a stable transfer function defined as  $-sT_{so}(s)$  where  $T_{so}(s)$  is the outer part of the Smith predictor-based design closed loop transfer function. The stabilizer is divided into two parts,  $K_0(s)$  and  $K_1(s)$ , which are determined as

$$K(s) = K_0(s)K_1(s) = \frac{C_0(s)}{1 + \frac{1}{s}C_0(s)} (K^{-1}R_0(s))^{-1}. \quad (16)$$

For the augmented system transfer function  $G_A(s)$ , novel definition of the internal model unit (15) is used in (6). Similarly, the compensator  $\theta_1(s)$  and  $\theta_2(s)$  are described using (15) in the definitions provided in (7). Finally, the new anti-windup controller (equivalent of  $C(s)$  in Fig. 1 using the new definitions) has the form

$$C_{aw}(s) = \frac{K(s)}{1 - T_{so}(s)e^{-T_d s}} \quad (17)$$

where  $T_{so}(s) = \frac{C_0(s) \frac{1}{s}}{(1 + C_0(s) \frac{1}{s})}$  represents the outer closed-loop Smith predictor-based transfer function, which implies that the design of  $C_0$  is such that it does not contain any zeros in the open right half plane. Note that  $C_0(s)$  is a stabilizing controller for  $1/s$  and an example for its design will be provided in Section 4.

#### 4. NUMERICAL RESULTS ON THE CASE STUDY

This section discusses the application of anti-windup controller structure on a plant including time delay and integral term. We present the simulation studies we performed with and without the extended structure.

##### 4.1 Design of $C_0$

In order to apply the new scheme, we have to design the stabilizing controller  $C_0(s)$ , and calculate the transfer functions in Fig. 2. As described,  $C_0(s)$  must be designed to stabilize  $1/s$ . If we assign  $P_1(s) = 1/s$ , then the set of controllers stabilizing the plant  $P_1(s)$  can be parametrized as

$$C_0 = \frac{X + D_p Q}{Y - N_p Q}$$

where  $N_p(s) = \frac{1}{s+a}$  and  $D_p(s) = \frac{s}{s+a}$ . The parameter  $a > 0$  is determined based on the desired pole locations of the closed loop system.

In this system  $X(s) = a$  and  $Y(s) = 1$  solve the Bezout equation. Consequently, the stabilizing controller can be rewritten in the following form

$$C_0(s) = \frac{a + \frac{s}{s+a}Q(s)}{1 - \frac{1}{s+a}Q(s)} \quad (18)$$

and the problem reduces to designing a stable  $Q(s)$  satisfying tracking requirements. In order to achieve high performance tracking, the plant or controller should include poles at the periodic signal frequencies. As in (12) and (13), in the design of  $C_0(s)$ , we determine two interpolation conditions

$$C_0(0) = -\frac{1}{T_d}, \quad C_0(j\omega) = -\frac{j\omega}{1 - e^{-T_d j\omega}} \quad (19)$$

where  $\omega$  is the frequency of periodic reference signal of interest and using (18), the interpolation conditions are translated to

$$Q(0) = a(1 + aT_d) \quad (20)$$

$$Q(j\omega) = \frac{(j\omega + a - ae^{-j\omega T_d})(j\omega + a)}{j\omega e^{-j\omega T_d}}.$$

Hence, the problem can be redefined as designing a stable  $Q(s)$  which satisfies the conditions in (20) and then designing the appropriate  $C_0(s)$  described in (18).

By considering the known roots ( $0, \pm j\omega$ ), minimum degree of  $Q(s)$  is postulated as two. In order to guarantee the stability of  $Q(s)$ , roots of the denominator polynomial are chosen to place the closed loop system poles at the desired locations based on the given input signal. We determine that  $Q(s)$  has the form

$$Q(s) = \frac{bs^2 + cs + d}{s^2 + es + f} \quad (21)$$

where  $e, f > 0$  are free parameters. Once these are chosen, the other parameters are determined by employing the interpolation conditions defined in (20). Also, one has to check that the resulting  $C_0$  does not have zeros in the right half plane. Otherwise, the free parameters can be changed or the order of  $Q$  can be increased to gain more freedom.

##### 4.2 Simulation Results

Simulation studies are performed both using the extended anti-windup structure and using only controller and plant without anti-windup scheme. We simulate the following plant transfer function,

$$P(s) = \frac{7.1 (1 + 2\zeta_n (s/\omega_n) + (s/\omega_n)^2)}{s (1 + 2\zeta_d (s/\omega_d) + (s/\omega_d)^2)} e^{-hs} \quad (22)$$

where  $\zeta_n = 0.08$ ,  $\omega_n = 175$ ,  $\zeta_d = 0.02$ ,  $\omega_d = 285$  and  $h = 8.1 \text{ ms}$ . Note that the transfer function has the form described in (10) and saturation limits of the actuator are  $[-1, 1](V)$ . The additive upper bound  $W_a(s)$  is described by considering the cumulative error differences between frequency response tests conducted on the real hardware and designed plant transfer function:

$$W_a(s) = \frac{0.011 (1 + s/20)}{(1 + 2\zeta_{d,a} (s/\omega_{d,a}) + (s/\omega_{d,a})^2)} \quad (23)$$

where  $\zeta_{d,a} = 0.01$  and  $\omega_{d,a} = 280 \text{ rad/sec}$ . The aim using additive upper bound is to calculate optimal values of  $\alpha$ ,  $\beta$  and  $\gamma$  given in (8).

The reference input is described as  $r(t) = 50\sin(\omega t + \pi/2)(\text{mm})$  for  $\omega = 1.5 \text{ rad/sec}$  and free parameters in  $Q(s)$  and  $C_0(s)$  are determined as  $a = 2$ ,  $e = 4$ ,  $f = 1$ . Free part of the controller  $C_0(s)$  can be calculated using stable  $Q(s)$  and Bezout equation polynomials  $X(s), Y(s), N_p(s)$  and  $D_p(s)$ :

$$C_0(s) = \frac{-123.46 (1 + s/0.253)}{(1 - s/0.014)} \times \frac{(1 + 1.471(s/1.392) + (s/1.392)^2)}{(1 - 0.09(s/1.494) + (s/1.494)^2)}.$$

Finally, internal model unit  $F(s)$  is calculated using (15) and found as

$$F(s) = \frac{-1.0588 (1 + 1.471 (s/1.392) + (s/1.392)^2)}{(1 + s/3.732) (1 + s/2)^2} e^{-hs}.$$

Time delay in this expression is replaced with its rational equivalent obtained via second order Pade approximation in order to solve the  $\mathcal{H}_\infty$  control problem (5) (though there are direct  $\mathcal{H}_\infty$  design methods for systems with delays see e.g. Foias et al. (1996)). The aim here is to obtain low order stabilizers; for this reason we are choosing a finite dimensional approximation (Pade is widely used and readily available in Matlab, there are various other methods as well, see e.g. Michiels et al. (2011) and references therein).

Stabilizer parameters  $K_0(s)$  and  $K_1(s)$  are also computed from equation (16):

$$K_0(s) = \frac{s (1 + s/0.253) (1 + 1.471 (s/1.392) + (s/1.392)^2)}{(1 + s/3.732) (1 + s/2)^2 (1 + s/0.268)},$$

$$K_1(s) = \frac{0.14 (1 + 0.04 (s/285) + (s/285)^2)}{(1 + 0.016 (s/175) + (s/175)^2)}.$$

We further recall equation (6) to calculate the augmented transfer function  $G_A(s)$ :

$$G_A(s) = \frac{-128.8 (1 + s/3.732) (1 + s/2)^2}{s (1 - s/0.36) (1 + 0.06 (s/1.49) + (s/1.49)^2)} \times \frac{(1 + 0.016 (s/175) + (s/175)^2)}{(1 + 0.04 (s/285) + (s/285)^2)} e^{-hs}.$$

Anti-windup compensators  $\theta_1(s)$  and  $\theta_2(s)$  are also derived with the corresponding definitions as

$$\theta_1(s) = \frac{-5.35 (1 - s/0.36) (1 + 0.06 (s/1.49) + (s/1.49)^2)}{(1 + s/40) (1 + s/20) (1 + s/3.732) (1 + s/2)^2},$$

$$\theta_2(s) = \frac{706.27 (1 + 0.016 (s/175) + (s/175)^2)}{s (1 + s/40) (1 + s/20)} e^{-hs}.$$

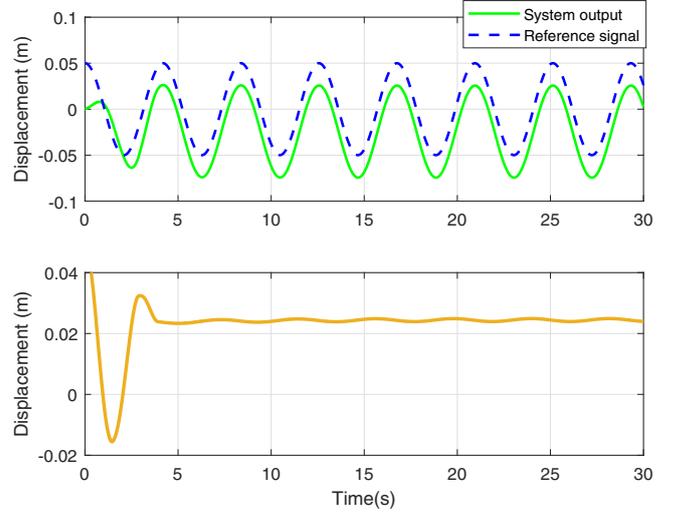


Fig. 4. System output under the effect of input saturation when there is no anti-windup structure. The tracking error is also represented in the second graph.

In the simulation analysis, we first examine the system behavior in the effect of input saturation without anti-windup controller structure. The resulting system output together with the reference sinusoidal signal is illustrated in Fig. 4. Note that there is a significant difference between the output and desired input which can be seen clearly in the second graph. Tracking error is approximately  $24 \text{ mm}$ .

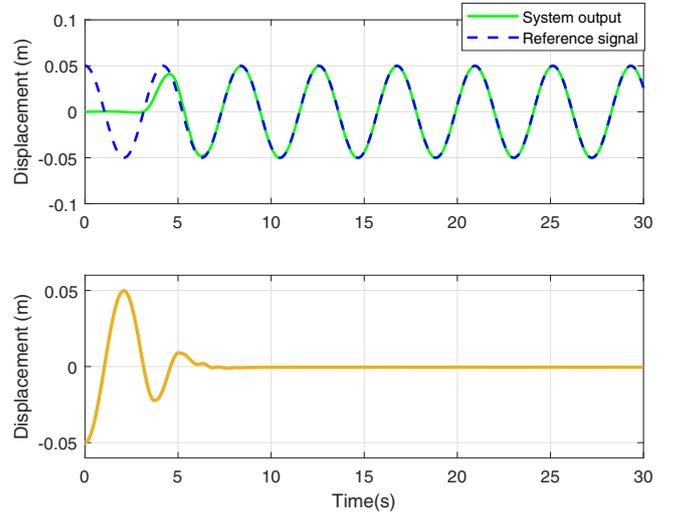


Fig. 5. System output under the effect of input saturation when extended anti-windup structure is operating. The tracking error is also represented in the second graph.

Fig. 5 illustrates the system output when we use the proposed anti-windup architecture. The output recovers from nonlinearity after around 7.28 seconds and tracking error converges to zero accurately.

By comparing the system output results depending on the anti-windup and without anti-windup studies, the system successfully recovers nonlinearity after a time and minimizes the tracking error when we apply the extended architecture. Measured system output follows the desired sinusoidal reference with the acceptable performance despite the saturation nonlinearity and time delay.

## 5. CONCLUSION AND FUTURE WORK

The proposed anti-windup mechanism in Liu et al. (2016) including internal model structure together with the robust anti-windup compensator is used to allow high tracking performance, however, this method is not applicable for the dead-time systems. The present work fills this gap by focusing on how the adverse effects of actuator saturation can be suppressed independently of time delay in the system. Motivated by the Smith predictor-based design strategy of Taşdelen and Özbay (2013), we employed a new anti-windup mechanism applicable for the dead-time systems by extending the anti-windup architecture. Robustness to parameter mismatch in the plant and internal structure of the controller is analyzed and stability conditions are determined in Öztürk (2017). The longer term goal of this study is to design a Smith predictor-like controller based on the extended anti-windup scheme for the plants including more than one pole at  $C_+$ .

## ACKNOWLEDGEMENTS

We would like to acknowledge fruitful discussions with Professor Peng Yan.

## REFERENCES

- Barbu, C., Reginatto, R., Teel, A., and Zaccarian, L. (2000). Anti-windup for exponentially unstable linear systems with inputs limited in magnitude and rate. *Proc. of American Control Conference*, 1230–1234.
- Borisov, O.I., Gromov, V.S., Pyrkin, A.A., Bobtsov, A.A., and Nikolaev, N.A. (2016). Output robust control with anti-windup compensation for quadcopters. *IFAC-PapersOnLine*, 49(13), 287–292.
- Doyle, J.C., Smith, R.S., and Enns, D.F. (1987). Control of plants with input saturation nonlinearities. *American Control Conference*, 1034–1039.
- Flesch, R.C., Normey-Rico, J.E., and Flesch, C.A. (2017). A unified anti-windup strategy for siso discrete dead-time compensators. *Control Engineering Practice*, 69, 50–60.
- Foias, C., Özbay, H., and Tannenbaum, A. (1996). *Robust Control of Infinite Dimensional Systems*. Springer, London.
- Francis, B.A. and Wonham, W.M. (1976). The internal model principle of control theory. *Automatica*, 12(5), 457–465.
- Galeani, S., Massimetti, M., Teel, A.R., and Zaccarian, L. (2006). Reduced order linear anti-windup augmentation for stable linear systems. *International Journal of Systems Science*, 37(2), 115–127.
- Gayadeen, S. and Duncan, S.R. (2016). Discrete-time anti-windup compensation for synchrotron electron beam controllers with rate constrained actuators. *Automatica*, 67, 224–232.
- Hanus, R., Kinnaert, M., and Henrotte, J.L. (1987). Conditioning technique, a general anti-windup and bumpless transfer method. *Automatica*, 23(6), 729–739.
- Kapila, V. and Grigoriadis, K. (2002). *Actuator Saturation Control*. CRC Press.
- Kothare, M.V., Campo, P.J., Morari, M., and Nett, C.N. (1994). A unified framework for the study of anti-windup designs. *Automatica*, 30(12), 1869–1883.
- Liu, P., Yan, P., and Özbay, H. (2018). Design and trajectory tracking control of a piezoelectric nano-manipulator with actuator saturations. *Mechanical Systems and Signal Processing*, 111, 529–544.
- Liu, P., Yan, P., Zhang, Z., and Özbay, H. (2016). Robust antiwindup compensation for high-precision tracking of a piezoelectric nanostage. *IEEE Transactions on Industrial Electronics*, 63(10), 6460–6470.
- Lozier, J. (1956). A steady state approach to the theory of saturable servo systems. *IRE Transactions on Automatic Control*, 1(1), 19–39.
- Michiels, W., Jarlebring, E., and Meerbergen, K. (2011). Krylov-based model order reduction of time-delay systems. *SIAM Journal on Matrix Analysis and Applications*, 32(4), 1399–1421.
- Mirkin, L. and Raskin, N. (2003). Every stabilizing dead-time controller has an observer–predictor-based structure. *Automatica*, 39(10), 1747–1754.
- Öztürk, D. (2017). An anti-windup compensator for systems with time delay and integral action. *MS Thesis, Bilkent University*.
- Song, X., Gillella, P.K., and Sun, Z. (2015). Low-order stabilizer design for discrete linear time-varying internal model-based system. *IEEE/ASME Transactions on Mechatronics*, 20(6), 2666–2677.
- Sornmo, O., Olofsson, B., Robertsson, A., and Johansson, R. (2013). Adaptive internal model control for mid-ranging of closed-loop systems with internal saturation. *IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS)*, 4893–4899.
- Tarbouriech, S., Garcia, G., da Silva Jr, J.M.G., and Queinnec, I. (2011). *Stability and stabilization of linear systems with saturating actuators*. Springer-Verlag, London.
- Taşdelen, U. and Özbay, H. (2013). On smith predictor-based controller design for systems with integral action and time delay. *Proc. of 9th Asian Control Conference (ASCC)*.
- Turner, M.C., Herrmann, G., and Postlethwaite, I. (2007). Incorporating robustness requirements into antiwindup design. *IEEE Transactions on Automatic Control*, 52(10), 1842–1855.
- Turner, M.C. and Postlethwaite, I. (2004). A new perspective on static and low order anti-windup synthesis. *International Journal of Control*, 77(1), 27–44.
- Weston, P.F. and Postlethwaite, I. (2000). Linear conditioning for systems containing saturating actuators. *Automatica*, 36(9), 1347–1354.
- Zitek, P., Bušek, J., and Vyhlídal, T. (2014). Anti-windup conditioning for actuator saturation in internal model control with delays. *Low-Complexity Controllers for Time-Delay Systems*, Seuret et al. Eds., 31–45. Springer.